

Wolfschlugen, den 23.12.2011

LIST of EQUIPMENT

- 10 Bore grid clamping table with flexible assembly device
Manufacturer Demmeler
- 1 CNC Laser cutting machine Trumatic L 3030 4 KW
Manufacturer Trumpf
max. cutting thickness for steel 20 mm, accuracy +/- 0,1 mm
- 1 CNC Laser press L260
Manufacturer Trumpf
max. cutting thickness for steel 8 mm, nibbling tool c/w autom. tool changing, rotation
- 1 Copier & coordinate nibbling tool CN 901
Manufacturer Trumpf
- 1 CNC Brake press Trubend 5230
Manufacturer Trumpf
up to 8 mm thickness, 2500 mm width,
with angle sensors, 2300 kN V
- 1 CNC Brake press Trubend 5085
Manufacturer Trumpf
up to 8 mm thickness, 3000 mm width,
with angle sensors, 850 kN V
- 1 CNC Brake press
Manufacturer Weinbrenner
up to 3 mm thickness, 3000 mm width, 850 kN V
- 1 CNC Brake press
Manufacturer Weinbrenner
up to 8 mm thickness, 3000 mm width, 2300 kN V
- 1 Bending press
Manufacturer Latze HL
up to 12 mm plate thickness, edge length 2500 mm
- 1 CNC Brake press Trumabend V230, 2300 KN
up to 8 mm plate thickness, edge length 3000 mm
Manufacturer Trumpf
- 1 Hammer shears
Manufacturer Weinbrenner
up to 8 mm plate thickness, length 3000 mm

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- 1 Oil-hydraulic sheet metal shears Typ S 16-3000
Manufacturer Mengele
max. 12 mm
- 1 Bending roll machine
Manufacturer Kramer
Sheet metal 2 mm thick, length 1250 mm
- 1 Bending roll machine
Manufacturer Kramer
Sheet metal 5 mm thick, length 2,000 mm
- 1 Bending roll machine
Manufacturer Kramer
Sheet metal 6 mm thick, length 1,000 mm
- 1 Notching machine,
Manufacturer Indumasch
- 10 Circular saws, thereof
 - 1 fully automatic, largest diameter diameter 110 mm
 - 1 fully automatic, largest diameter diameter 150 mm
 - 6 without infeed equipment..... diameter 110 mm
 - 1 without infeed equipment..... diameter 250 mm
 - 1 without infeed equipment..... diameter 300 mm
- 1 High-performance aluminum circular saw
- 1 Straightening press 100 tones
- 2 Turn/tilt table 1,5 tones
- 1 Robot welding machine Limat Rt 280
Manufacturer IGM
c/w 10 m track, turning device and tilt table
- 1 Rotating and turnover positioner Severt 3 tonnes
- 1 Circular weld seam machine
Manufacturer IGM
from 430 up to 3000 mm long, diameter 50 to 200 mm
- 1 Robot welding machine Limat Rt 280
Manufacturer IGM
c/w 8 m track, 2 turn stations 3 m
- 25 Inert gas welding machines, various designs
- 5 Migatronik Transpuls MIG MAG 380 and 550 A,
specially for aluminum welding

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- 8 Inert gas welding machine MIG-MAG
Transmig 401
- 4 "E" hand-held welding machine..
up to 450 Amps
- 5 Welding machine WIG
- 3 WIG - Inverter
Welding machine c/w programmable functions
- 1 Flame cutting machine, semiautomatic 180 mm
- 1 Thread cutting machine
Manufacturer Rems
up to 3"- thread
- 3 Profile shears c/w die cutter
- 2 Radial bore and drilling machines up to dia. 50 mm
- 5 Box column drilling machines dia. 40 mm
- 2 Column machines
Manufacturer Alzmetall
- 1 Radial boring machine, quick radial DR 32 Z
- 1 Horizontal drilling and milling machine UNION,
CNC, table 1600x1300, 360°, 8 tones,
110 spindle, 2000 x 1500 track
- 1 Milling machine Deckel FP 1 / 1 Universal milling machine UF 20
- 1 Universal milling machine DMU 125 P
Manufacturer Deckel Maho
Operating range: longitudinal -1250 mm, vertical - 880 mm, tool changer - 60 places, NC round
table
- 1 Milling machine Type: Kombi 1000
Manufacturer Reckermann
with 7,5 kW drive power, 1350 x 450 x 450 mm
- 1 VDF Turning machine Model 36 S
with 7,5 kW drive power
- 1 ELB Flat grinding machine SWBE 010 NC-K
grinding range 1000 x 550 mm

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- 1 Radial boring machine DANUMERIC 440
Manufacturer Donau
CNC controlled, working area 1000 mm, drilling power to full depth of 40 mm, thread cutting M36;
tool fitting SK40, Positioning accuracy X-, Y-axis, mm +/- 0,075; accuracy of repeatability X-, Y-
axis mm +/- 0,03
- 1 Welding edge former for tubing and sheet plates
max. 15 mm thick
- 2 Welding edge milling cutters
- 4 Welding drives
- 5 TIG Welding Machines